

PVC High Speed Profile & Foamed Profile Extrusion Line

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Application : YF series production line is designed for extrusion of PVC plastic window and door's and cross-section cable

pipes,aluminum-plastic composite profiles and etc.PVC profiles are widely used in the building industry,home and office decoration.

Properties and advantages: This line features stable Plasticization, high output,low sheering force,long life service and other advantages. The production line consists of control system, conical twin screw extruder or parallel twin screw extruder,extrusion die, calibration unit,haul off unit, film covering machine and stacker. The extruder is equipped with alternating-current inverter (ABB or Eurotherm drive), imported temperature controller (RKC,Japan). The calibration unit's pump and haul off unit's reducer are famous brand products. After simple changing of the die and screw, it also can produce the foam profiles.

用于型材挤出 For profile extrusion

| 型号Model | YF108 | YF240 | YF240A | YF300 | YF400 |
|--|----------|-------------|-----------|----------|-----------|
| 最大制品宽度Max.width of product (mm) | 108 | 240 | 150*2 | 300 | 400 |
| 主机型号Extruder model | SJP75/28 | SJP93/28/31 | SJP110/28 | SJP93/31 | SJP120/26 |
| 最大挤出量Max.extrusion capacity (kg/h) | 240 | 300-350 | 460 | 350 | 550 |
| 主机功率Extruder power (kw) | 37 | 55 | 75 | 55 | 110 |
| 冷却水用量Cooling water (m ³ /h) | 7 | 8 | 10 | 8 | 10 |
| 压缩空气用量Compressed air (m ³ /min) | 0.6 | 0.6 | 0.8 | 0.6 | 0.6 |

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

Product link : <https://www.jwell-global.com/?p=2334>